

## CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2020.0139.004

DVS ZERT GmbH hereby certifies that the welding company

Woll Maschinenbau GmbH Krughütter Straße 93 66128 Saarbrücken Germany

fulfills the requirements for the scope according to

EN 15085-2:2020 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2023-10-25 until 2026-11-13

Düsseldorf, 2023-10-25 Place and date of issue

Lead auditor: Dipl.-Ing. STIEFEL

Dipl.-Ing. GURSCHKE Head of certification body





## Scope of the certificate

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## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 2.2	t = 3 - 20 mm t = 3 - 30 mm t = 3 - 24 mm	BW FW BW
141/135	2.2	t = 3 - 24 mm	BW
141	8.1 8.1 8.1	t = 1.4 - 10  mm $D \ge 8.6 \text{ mm}$ t = 1.5 - 6  mm t = 3 - 12  mm	BW FW

**Area of Application:** 

New build of components for railway vehicles

- components for bogies, pipes for air conditioning units

Responsible welding coordinator(s):

Tristan Sonnhalter, Level A (IWT)

born: 1993-06-03

1st deputy(ies) of the responsible welding coordinator(s):

Yves Strömich, IWE

born: 1979-01-22

Others deputies:

Waldemar Weingardt, IWS Manuel Allard, IWS born: 1976-03-01 born: 1986-03-14

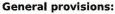
Florian Philipp, IWS

born: 1987-09-24

Remarks:

Register no.:

DVSZERT/15085/CL1/139/20/1



The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.



