



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2020.0139.004

DVS ZERT GmbH hereby certifies that the welding company

Woll Maschinenbau GmbH
Krughütter Straße 93
66128 Saarbrücken
Germany

fulfills the requirements
for the scope according to


EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-10-25 until 2026-11-13

Düsseldorf, 2023-10-25
Place and date of issue

Lead auditor: Dipl.-Ing. STIEFEL


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 2.2	t = 3 - 20 mm t = 3 - 30 mm t = 3 - 24 mm	BW FW BW
141/135	2.2	t = 3 - 24 mm	BW
141	8.1 8.1 8.1	t = 1.4 - 10 mm D ≥ 8,6 mm t = 1.5 - 6 mm t = 3 - 12 mm	BW BW FW

Area of Application:

- New build of components for railway vehicles
 - components for bogies, pipes for air conditioning units

Responsible welding coordinator(s):

Tristan Sonnhalter, Level A (IWT) born: 1993-06-03

1st deputy(ies) of the responsible welding coordinator(s):

Yves Strömich, IWE born: 1979-01-22

Others deputies:

Waldemar Weingardt, IWS born: 1976-03-01
 Manuel Allard, IWS born: 1986-03-14
 Florian Philipp, IWS born: 1987-09-24

Remarks:

Register no.: DVSZERT/15085/CL1/139/20/1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.