



CERTIFICATE

TÜV SÜD-SBR-WD-3174471.2023.001

Manufacturer: **Woll Maschinenbau GmbH
Krughütter Straße 93
De - 66128 Saarbrücken**

Plant(s): **Krughütter Straße 93
DE - 66128 Saarbrücken**

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to


EN ISO 3834-2

Contract: 23496806

Valid until: March 28, 2025

Munich, March 17, 2023

Zertifizierungsstelle
Werkstoff- und Schweißtechnik


Klaus-Peter Gros



EQ3174471



The following range is certified according to EN ISO 3834-2

Scope of production: Machines and equipment, as well as individual components for the industrial sectors of Life Science, Automotive, General Industry and the general mechanical engineering industry, steel and aluminum structures according to DIN EN 1090-2 / 1090-3, as well as components for rail vehicles according to DIN EN 15085, Pipelines (unpressurized), pressure vessels according to the Pressure Equipment Directive (module B+F, G), other pressure equipment according to the Pressure Equipment Directive

Base material(s): - 1.1, 1.2, 8.1, 8.2, 10.1, 22.1, 22.2, 22.3, 22.4
(Group(s) according to EN ISO/TR 15608)

Dimension of items: Thickness up to 50 mm, max. length 12 m, max. Ø 2000 mm, max. piece weight 5 t

Welding processes: 141 TIG welding with solid filler material (wire/rod)
(Process numbers according to EN ISO 4063)
142 Autogenous TIG welding
52 Laser beam welding,
135 Gas metal arc welding using active gas with solid wire electrode

Welding supervisor: Mr. Strömich Yves (IWE)
Deputy: Mr. Sonnhalter Tristan (IWT)

Personnel for non-destructive testing:
Responsible: Mr. Achim Lutzy
Deputy: Mr. Strömich Yves

All other relevant data are detailed in our report no R-(2400073)-23

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.